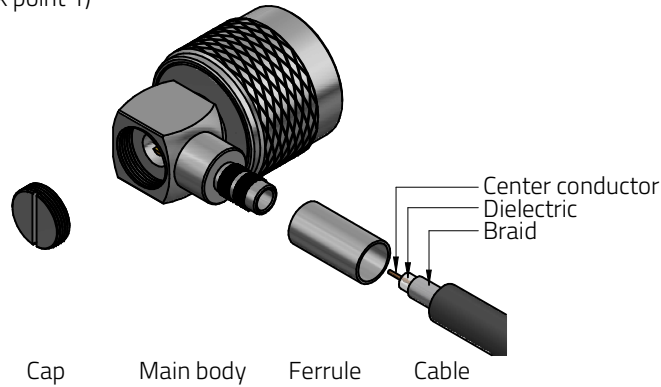
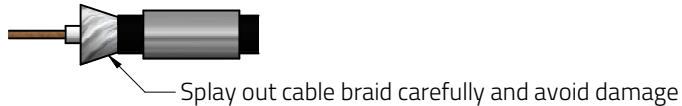


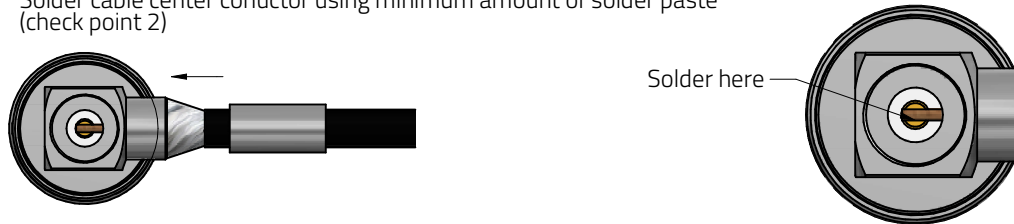
**Step 1.** Prepare connector components and strip coaxial cable according to given dimensions (check point 1)



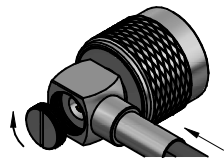
**Step 2.** Please slide ferrule onto cable and splay out cable braid



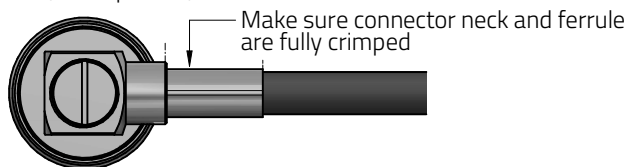
**Step 3.** Insert cable into connector main body until cable dielectric is attached to connector internal positioning point. Check and make sure cable center conductor sits inside solder slot. Solder cable center conductor using minimum amount of solder paste (check point 2)



**Step 4.** Cover cable braid over connector neck and push ferrule toward main body. Screw the cap on to connector slowly (check point 3)



**Step 5.** Crimp ferrule with tool hex size : .213" (check point 4)



**Assembly Method :**

Center contact : Soldered  
Outer contact : Crimp

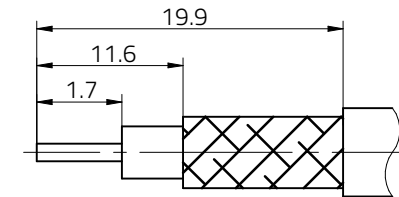
**Crimp Tool PN :** 600600

**Crimp Head PN :** 60060060101



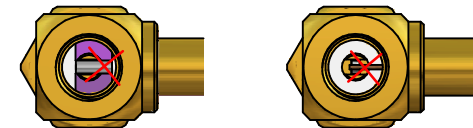
**Cable Type :** Flexible Cable RG142/RG223/RG400

**Cable Strip Dimensions (mm) :**



**Check Point :**

1. No damaged components; and no split cable after stripping
2. No excess or lack solder flow, no evidence of melting



3. Remove or cut exposed cable braid with scissor or utility knife



4. No significant dog ear after crimping



CREATED CTc	CHECKED JCh		
DESCRIPTION <b>Assembly instructions</b> <b>604 360 222 111 21</b>			
REVISION 001.001	STATUS Valid	DATE 2022-04-14	BUSINESS UNIT eiCan



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